# **VULKANO**

Novel integrated refurbishment solution as a key path towards creating eco-efficient

and competitive furnaces

"Leading the change towards eco efficient furnaces" The overall objective of VULKANO project is to design, implement and validate an advanced retrofitting integrated solution to increase the energy and environmental efficiency in existing PREHEATING AND MELTING INDUSTRIAL FURNACES currently fed with natural gas.

This will be achieved through implementing combined new solutions based on:



#### 1. IMPROVED REFRACTORY MATERIALS

Development and implementation of **new alternative** materials for high-temperature, high-alkali environments capable to operate at higher temperatures or/and for longer periods of time.



#### 2. PCM-BASED ENERGY RECOVERY

PCM has a double purpose acting as a physical filter which is able to recover energy at the same time that smooths fluctuations in the temperature profile working similar to a low-pass filter.



## 3. CO-FIRING 2ND ENERGY SOURCE

Second energy source from renewable/alternative feedstocks with the aim to substitute the high percentage of natural gas in industrial furnaces.



#### 4. INTEGRATED CONTROL SYSTEM

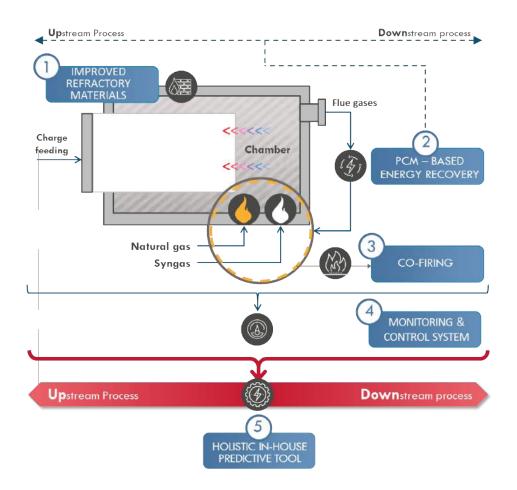
The new and improved control system will directly contribute to achieve a more efficient furnace and consequently important fossil fuel savings.



### 5. HOLISTIC IN-HOUSE PREDICTIVE TOOL

Decision support tool to optimize the furnace design and its energy and environmental performance, considering the interaction furnace-retrofitting solutions and upstream/downstream processes.

# INTEGRATED SOLUTION



# SPECIFIC OBJECTIVES

20%

## **INCREASE**

in the overall efficiency of the furnaces

20%

## **SAVING**

of fuel consumption



## **REDUCTION**

of fossil fuel consumption



### DEVELOPMENT

of an optimization methodogology for preheating/melting furnaces

# **Demostration & Replication in other sectors**

STEEL

Preheating mould furnace

Country: Slovenia / Partner: Valji

Batch Process: 100 – 400 °C

# **CERAMIC**

Preheating mould furnace Country: Spain / Partner: Torrecid Continuous Process. 1500-1580ºC

# ALUMINIUM

Simulation of the integrated solution in an aluminium manufacturing plant Country: Turkey / Partner: ASAS Preheating and melting process 450-500°C / 700-720°C



# CONSORTIUM

# Project coordinator



## Ceramic demonstrator



## Steel demonstrator



## Aluminium demonstrator



## Rest of partners:















